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Product Information

NYLOY® KF-0030N 501 B1

- Nylon 6
- Insulated Thermal Conductive Halogen-free Flame Retardant
- Black

PROPERTIES	METHOD	UNIT	RESULT
MECHANICAL			
Tensile Strength	ASTM D638	kg/cm ² (MPa)	310 (30.4)
Elongation	ASTM D638	%	4.0
Flexural Strength	ASTM D790	kg/cm ² (MPa)	680 (66.7)
Flexural Modulus	ASTM D790	kg/cm ² (MPa)	40000 (3921.6)
IZOD Impact, Notched 23° C	ASTM D256	kg-cm/cm (J/M)	5 (49.0)
IZOD Impact, Notched -20°C	ASTM D256	kg-cm/cm (J/M)	-
Hardness Rockwell R Scale	ASTM D785	-	-
THERMAL			
Heat Deflection Temp	ASTM D648		
0.45MPa		°C	194
Thermal Conductivity	ISO 22007-2	W/k*m	0.6
OTHER			
Density	ASTM D792	g/cm ³	1.465
Mold Shrinkage	ASTM D955		
Normal, 2.0mm		%	0.95±0.1
Parallel, 2.0mm		%	0.65±0.1
Flammability	UL-94	0.4mm	V0
		1.0mm	5VA
REMARK			
(1) This data-sheet is for reference only .			

Moulding guide

Drying Temp.	°C	110~120
Drying Time	hr	4~6
Mold Temp.	°C	80
1 st inj.		
V(%) / P(%)	%	70/65
2 nd inj.		
V(%) / P(%)	%	60/55
3 rd inj.		
V(%) / P(%)	%	30/25
4 th inj.		
V(%) / P(%)	%	20/15
Nozzle Temp.	°C	250~270
1 st Barrel Temp.	°C	240~260
2 nd Barrel Temp.	°C	230~250
3 rd Barrel Temp.	°C	220~240
Cooling Time	Sec.	20

REMARK

※ The condition listed on the above table is for the process control recommendation only . The data is derived from the CHEN HSONG SM-180 injection machine .The adjustments are required if other injection machine is used for making the other product.