



NYPLA INDUSTRIAL CO., LTD.

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Product Information

NYLOY® JG-2065N

- PPS
- Glass & Mineral Fiber Reinforced
- Nature

PROPERTIES	METHOD	UNIT	RESULT
MECHANICAL			
Tensile Strength	ISO 527	kg/cm ² (MPa)	1326 (130)
Elongation	ISO 527	%	0.5
Flexural Strength	ISO 178	kg/cm ² (MPa)	2040 (200)
Flexural Modulus	ISO 178	kg/cm ² (MPa)	198979 (19500)
Charpy Impact, Notched 23° C	ISO 179	KJ/m ² (J/M)	6.5 (63.7)
THERMAL			
Heat Deflection Temp (18.4kg/cm ²)(1.8MPa)	ISO 75	°C	265
OTHER			
Density	ISO 1183	g/cm ³	1.98
REMARK			
(1)This data is for reference only .			

Moulding guide

Drying Temp.	°C	140
Drying Time	hr	4-6
Mold Temp.	°C	130-150
1 st inj.		
V(%)/P(%)	%	60/55
2 nd inj.		
V(%)/P(%)	%	50/45
3 rd inj.		
V(%)/P(%)	%	30/25
4 th inj		
V(%)/P(%)	%	20/15
Nozzle Temp.	°C	300-330
1 st Barrel Temp.	°C	310-340
2 nd Barrel Temp.	°C	300-330
3 rd Barrel Temp.	°C	290-320
Cooling Time	Sec.	20

REMARK

This data-sheet is for reference only .