



NYPLA INDUSTRIAL CO., LTD.

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Product Information

TOYOLAC 920

- ABS
- Transparent
- Super Rigidity

PROPERTY	METHOD	UNIT	RESULT
MECHANICAL			
Tensile Strength	ASTM D638	kg/cm ² (MPa)	490 (48.09)
Elongation	ASTM D638	%	20
Flexural Strength	ASTM D790	kg/cm ² (MPa)	750 (73.6)
Flexural Modulus	ASTM D790	kg/cm ² (MPa)	2.20x10 ⁴ (2158.98)
IZOD Impact, Notched 1/8" 23°C	ASTM D256	kg-cm/cm (J/M)	11 (107.84)
IZOD Impact, Notched 1/8" -20°C	ASTM D256	kg-cm/cm (J/M)	-
Hardness Rockwell R Scale	ASTM D785	-	R-115
Hardness Shore D	ASTM D2240	-	-
THERMAL			
Heat Deflection Temp	ASTM D648		
(18.6kg/cm ²) (1.82MPa)		°C	83
(4.6kg/cm ²) (0.46MPa)		°C	-
OTHER			
Density	ASTM D792	g/cm ³	1.09
Mold Shrinkage ⁽²⁾	ASTM D955	x10 ⁻³ mm/mm	4-6
Moisture Contents	-	%	-
Flammability	UL-94	1.6mm	HB
	UL-94	3.2mm	-
REMARK			
⁽¹⁾ This data is for reference only.			
⁽²⁾ Shrinkage parallel to flow. Test box dimensions of base(129×2.7×3.2) mm.			