



# NYPLA INDUSTRIAL CO., LTD.

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## Product Information

## TOYOLAC 920

- ABS
- Transparent
- Super Rigidity

PROPERTY	METHOD	UNIT	RESULT
MECHANICAL			
Tensile Strength	ASTM D638	psi	6970.13
Elongation	ASTM D638	%	20
Flexural Strength	ASTM D790	psi	10668.56
Flexural Modulus	ASTM D790	psi	312944.52
IZOD Impact, Notched 1/8" 73.4°F	ASTM D256	ft-lb/in	2.02
IZOD Impact, Notched 1/8" -4°F	ASTM D256	ft-lb/in	-
Hardness Rockwell R Scale	ASTM D785	-	R-115
Hardness Shore D	ASTM D2240	-	-
THERMAL			
Heat Deflection Temp	ASTM D648		
264 psi		°F	181.4
66 psi		°F	-
OTHER			
Density	ASTM D792	lb/in <sup>3</sup>	0.0338
Mold Shrinkage <sup>(2)</sup>	ASTM D955	x10 <sup>-3</sup> in/in	4-6
Moisture Contents	-	%	-
Flammability	UL-94	1/16 in	HB
	UL-94	1/8 in	-
REMARK			
<sup>(1)</sup> This data is for reference only.			
<sup>(2)</sup> Shrinkage parallel to flow. Test box dimensions of base(129×2.7×3.2) mm.			